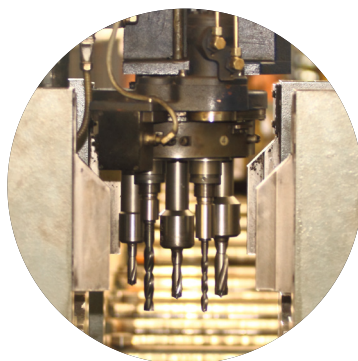
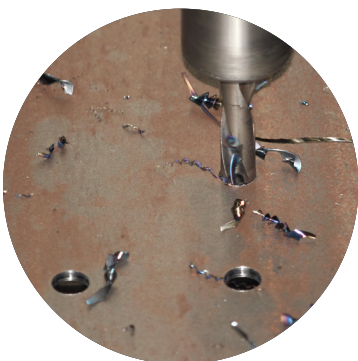


DRILLING

As part of a wide service offering Kloeckner Metals UK provide a market leading drilling service for long and flat products.



DRILLING OVERVIEW

LONG & TUBULAR PRODUCTS

Our Drill line is Heavy Duty, High Speed, High Performance, fully automated and can accurately Centre Mark and Drill all structural steels. The drill unit has an automatic tool changing device and fast change chuck.

- 3 Face simultaneous drilling
- CNC Programming
- Hard Stamping
- Automatic in/out feeds
- Fully integrated into our shot blast, painting and sawing facilities

Industry leading efficiency to benefit you in cost savings and lead-time reduction, even our full range of products are stocked on site.

- Min length on sections is 1200mm
- Max length on sections is 20000mm

PLATE DRILLING

- Plate drilling up to 150mm thk.
- Maximum hole size 60mm
- Drilling and tapping up to 42mm
- Individual piece size up to 2.020mm x 2.020mm

PRODUCTS	MIN. DIMENSION (MM)	MAX. DIMENSION (MM)	MIN HOLE DIA.	MAX HOLE DIA.
ANGLE	80mm x 65mm x 10mm	250mm x 250mm x 8mm	8mm	40mm
CHANNEL	80mm x 45mm	430mm x 100mm	8mm	40mm
BEAM	127mm x 76mm	1016mm x 305mm	8mm	40mm
PLATE BEAMS	80mm x 65mm x 10mm	1200mm x 450mm	8mm	40mm



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